

Empire 42

Milliken's Performer Series products are constructed for heavy commercial hospitality environments and come standard with two of Milliken's proprietary enhancement technologies: StainSmart for resistance, repellency and releasability of stains and soil; ColorSeal for bleach resistance. No other patterned carpet in the hospitality industry offers the performance attributes that cover all of your carpet concerns. Milliken backs the Performer Series with unmatched warranties for wear, stains, soil and bleach.

Construction	Tufted, Patterned Cut Pile
Dye Method	Digital Millitron® Dye Injection
Face Fiber	Milliken WearOn® BCF Nylon Type 6,6
Stain and Soil Protectant	StainSmart®
Mold/Mildew Odor Control	AlphaSan® Built-In Protection
Bleach Resistance	ColorSeal®
Tufted Face Weight	42 oz./sq.yd. (1,424.1 g./sq.m.)
Tufting Gauge	1/10 (39.4/10 cm.)
Stitches	11.85/in. (46.7/10 cm.)
Tufting Density	118.5/sq.in. (1,840.0/100 sq.cm.)
Finished Pile Height	0.27 in. sheared (6.9 mm.)
Average Density	5,600
Primary Backing	Synthetic Woven
Secondary Backing	Endura-Loc™
Recycled Content with Endura-Loc	1% Pre-Consumer
Recycled Content with optional attached pad	1% Pre-Consumer, 12% Post-Consumer, 3% Rapidly Renewable
Nominal Total Thickness	0.35 in. sheared (8.9 mm.)
Width	13'6" (4.11 m.)
Nominal Total Weight	73.0 oz./sq.yd. (2,475.2 g./sq.m.)
Flammability (Radiant Panel ASTM-E-648)	≥ 0.45 (Class I)
Smoke Density (NFPA-258-T or ASTM-E-662)	≤ 450 Flaming and Non-Flaming
Static Electricity (AATCC-134) 20% R.H., 70° F.	≤ 3.5 KV
Texture Appearance Retention Rating (TARR)	Severe Traffic End-Use Applications
Recommended Maintenance	MilliCare® Textile and Carpet Care Service Network
Indoor Air Quality - CRI Green Label Plus™	GLP2860, Carpet Category 1Y
Optional Features Available:	
Carpet Widths	9' and 12' (200 sq. yd. minimum for 9' width)
Secondary Backing - Attached Cushion	Cushion-Loc™ featuring Enhancer™ Technology (500 sq. yd. min., 9' not available)
Secondary Backing - Attached Cushion w/Moisture Barrier	Moisture-Bloc™ featuring Enhancer™ Technology (500 sq. yd. min., 9' not available)
Nominal Total Thickness with Attached Cushion	0.51 in. sheared (13.0 mm.)
Nominal Total Weight with Attached Cushion	108.0 oz./sq.yd. (3,662.0 g./sq.m.)

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**Warranties:**

Wear - 10 Year / 10% Fiber Loss	Edge Ravel
Staining/Soiling (StainSmart®)	Flammability
Antimicrobial Protection (AlphaSan®)	Antistatic
Bleach Resistance (ColorSeal®)	Tuft Bind
Atmospheric Fading	Floor Compatibility
Delamination of Backing	

Additional warranties if purchased:

Moisture Barrier (Moisture-Bloc™ backing)
Cushion Resiliency (Cushion-Loc™ backing)